

Material - ASTM A890 27Cr7NiMoWN

Standard Specification for Castings, Iron-Chromium-Nickel-Molybdenum Corrosion-Resistant, Duplex (Austenitic/Ferritic) for General Application

Group - Ferrous Stainless Steel Alloys

Sub Group - ASTM A890 / A890M Iron-Chromium-Nickel-Molybdenum Corrosion-Resistant, Duplex (Austenitic/Ferritic) for General Application

Application - Intended for Valve, Pump, General Engineering, Automotive and Other Industries

Grade Belongs to the Industry - Casting

Chemical Composition			Heat Treatment	
Carbon	C %	0.030 max.	Solution Annealing	
Silicon	Si %	1.000 max.		
Manganese	Mn %	1.000 - 3.000		
Phosphorus	P %	0.030 max.		
Sulphur	S %	0.020 max.		
Chromium	Cr %	26.000- 28.000		
Nickel	Ni %	6.000 - 8.000		
Molybdenum	Mo %	2.000 - 3.500		
Copper	Cu %	1.000 max.		
Nitrogen	N %	0.300 - 0.400	Mechanical Properties	
Tungsten	W %	3.000 - 4.000	Tensile Strength in Mpa	690 min.
Barium	Ba %	0.0002 - 0.0100	Yield Strength in Mpa	485 min.
Boron	Bo %	0.001 - 0.010	Elongation in %	20 min.
Ce + La	Ce % + La %	0.005 - 0.030	Reduction of Area in %	-
Iron	Fe %	Balance	Hardness in BHN	-
			Impact in Joule	-

Cross Reference Table			
Material	Standard	Country	Grade Belong to the Industry
A995 7A	ASTM	USA	Casting
J93379	UNS	USA	Casting
CD3MWN	ASTM	USA	Casting
7A	ASTM	USA	Casting
A995 CD3MWN	ASTM	USA	Casting
A995 J93379	UNS	USA	Casting
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For any further inquiries, please do not hesitate to contact us. You may visit our website at AMTECH TECHNOCAST PVT. LTD., call us at [+91 9879817994](tel:+919879817994), or email us at manish@amtechtechnocast.com

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